



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE350A94-3701-00-01
Job Sheet 202347



Part No: RBE350A94-3701-00-01

Job Qty: 2 pcs

Part Name: 7 Degree M/R Rigging Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/25/19

Job Tracking No:

Due Date: 11/1/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE350A94-3701-00 Rev.E IPP Rev. A 19.02.11 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Waterjet - Omax - 1	2 pcs	11/1/19	11/1/19	0.17	0.07	Waterjet - Omax	02/19/10/25
110	QC 2	2 pcs	11/1/19	11/1/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	02/19/10/25
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	
							QC 2 - 66	
							QC 2 - 64	
							QC 2 - 65	

				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
115 NV5000 - 1 - B4B	2 pcs	12/6/19	0.00 0.00	HAAS - 1 - B4B	
				HAAS - 2 - B4B	
				HAAS - 3 - B4B	
				HAAS - 4 - B4B	
				NV5000 - 1 - B4B	
				NV5000 - 2 - B4B	
116 QC 2	2 pcs	12/6/19	0.00 0.00	QC 2 - 1	
120 QC 8	2 pcs	12/6/19	0.00 0.00	QC 8 - 1 (A)	
140 QC 5	2 pcs	12/6/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
170 Outsource - 4 - Anodize	2 pcs	12/6/19		GRO002-VC	10
180 Packaging 2-1 - Receive - B4B	2 pcs	12/6/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	

				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
190 QC 6	2 pcs	12/6/19	0.00 0.00	QC 6 - 9	DAS
				QC 6 - 68	JAN 07 2020 68
				QC 6 - 61	9-89
				QC 6 - 40	
				QC 6 - 81	
200 Packaging 3-1 - Stock - B4B	2 pcs	12/6/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
210 QC 21 - SA	2 pcs	12/6/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21
				QC 21 - SA - 53	9-89
Part Op 100 - Waterjet 2 OMAX (Waterjet 2) 1-Cut as per Dwg Dwg Rev: <u>E</u> Prog Rev: <u>E</u> 2-Deburr if necessary					
Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)					
115 - 1-Machine as per folio FD093 FOLIO REV: _____ DWG REV: _____ 2-Deburr					
116 - (QC2- Inspect parts off machine FAI/FAIB)					
120 - QC8- Inspect parts - second check					
140 - (QC5- Inspect part completeness to step on W/O),					
170 - (Outsource process-Anodize per QSI017 4.1.10.1), -Issue P/O; PO <u>H8045433</u> -ANODIZE COLOR BLACK,					

PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required
180 - (Receive & Inspect for Damage & Mat'l Certs), Receive
190 - (QC6- All purchased or subcontracted products)
200 - 1-Identify and Stock 2-The tool must be packaged with a desiccant bag into a tight fitting sealed plastic bag as per DWG.
210 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.250	6061T6 Sheet .250	.2660 sf (.133 ea)	100-Waterjet - Omax - 1	S138917

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Omax - 1	M6061T6S.250	0	52	0

Part Specifications

Specifications could not be found.

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NCR No.

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐					
Date :	Sequence #:	QTY Affected :		MRB (QS1042)					
Description Work Order Deviation				Disposition					
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread					



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PURCHASE ORDER
POHB045433



Supplier: ATG001-VC A.T.G. Industries Inc 760 INDUSTRIELLE STREET ROCKLAND ON K4K 1T2 Canada Phone: 613-446-4544 Fax: 613-446-4556	PO No: POHB045433 PO Date: 12/18/19 Due Date: 1/10/20 Purchase Order Revision: Revision Date: Ship-To Contact: Guerin, Kimberley Phone: 613-632-5200 Ext: 298 kguerin@dartaero.com
Attention: Lalande, Marc-Andre	
Ship To: 1270 Aberdeen Street Hawkesbury ON K6A 1K7 Canada Phone: 613-632-5200	Via: Ground Pymt Terms: Net 60 Freight Terms: Special Comments:

Items												
Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	203117	C3-11-1	C3-11-1 Rev 9	Side Plate - Solenoid C3-Hook Outsource process- Anodize per QSI017 4.1.10.1 - Issue P/O to Groupe Altech : -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	1/10/20	19 pcs	0 pcs	19 pcs	\$4.88/pcs	\$92.72
2	204190	RBD29905-9	RBD29905 Rev G	Pulley -Issue P/O to ATG : PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE- 2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed	-	1/10/20	35 pcs	0 pcs	35 pcs	\$2.26/pcs	\$79.10

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PURCHASE ORDER POHB045433



Items

Line Item	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	204189	RBD29905-7	RBD29905 Rev G	Bushing -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	1/10/20	62 pcs	0 pcs	62 pcs	\$2.26/pcs	\$140.12
4	202347	RBE350A94-3701-00-01	RBE350A94-3701-00 Rev E	7 Degree M/R Rigging Tool (Outsource process-Anodize per QSI017 4.1.10.1), -Issue P/O; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	1/10/20	2 pcs	0 pcs	2 pcs	\$4.88/pcs	\$9.76
5	203279	650.9201	650.9200 Rev A1	Eyelet Bracket Assembly : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 650.9200	Firmed	-	1/10/20	24 pcs	0 pcs	24 pcs	\$7.32/pcs	\$175.68



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PURCHASE ORDER

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Items

Line	Job	Part	Drawing	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	203710	RBE105-15103W6-2	RBE105-15103W6 Rev A	Bonding Fixture Shaft (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant Certificate of Conformity is required	Firmed	-	1/10/20	8 pcs	0 pcs	8 pcs	\$4.88/pcs	\$39.04
7	203646	646.3010	646.3000 Rev NC1	LH Half : Various STC's Outsource4 (Outsource process-Anodize per QSI017 4.1.10.1) Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3000	Firmed	-	1/10/20	10 pcs	0 pcs	10 pcs	\$10.97/pcs	\$109.70
8	202883	647.4112	647.4100 Rev NC	Clip : Various STC's Issue P/O to ATG : HARD ANODIZE IAW MIL-A-8625 TYPE II CLASS 2, COLOR BLACK PRIME IAW MIL-P-23377J TYPE 1 CLASS N C OF C IS REQUIRED	Firmed	-	1/10/20	12 pcs	0 pcs	12 pcs	\$7.72/pcs	\$92.64
Grand Total:												\$738.76

[Signature]



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Order Notes

Procurement Quality Clauses

- A005 right of entry
- A012 chemical and physical test report
- A016 personnel qualification
- A017 raw material identification (as applicable)

- A022 Apical Processing
- A024 process certifications
- A026 certification of material conformance

- A041 quality management system
- A042 dart notification by supplier
- A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/24/19 11:19 AM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919310

Date: 23-Dec-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
20 each 19x	Part: C3-11-1 Side Plate - Solenoid C3-Hook Anodize per MIL-A-8625F, Type II, Class2, Color, .0004-.0010" (4 - 1 mils). Job: 26626 PO: POHB045433	Rev: 9	Line: 1
35 ea	Part: RBD29905-9 Pulley Red Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (4 - 1 mils), Water Sealant Job: 26627 PO: POHB045433	Rev: G	Line: 2
62 ea 72	Part: RBD29905-7 Bushing Red Anodize per MIL-A-8625F, Type II, Class2, .0004-.0010" (4 - 1 mils), Water Sealant Job: 26628 PO: POHB045433	Rev: G	Line: 3
2 each	Part: RBE350A94-3701-00-01 7 Degree M/R Rigging Tool Anodize per MIL-A-8625F, Type II, Class2, Color, .0004-.0010" (4 - 1 mils). Job: 26629 PO: POHB045433	Rev: E	Line: 4
8 ea	Part: RBE105-15103W6-2 Bonding Fixture Shaft Anodize per MIL-A-8625F, Type II, Class1, Clear, .0004-.0010" (4 - 1 mils) Water Sealant	Rev: A	

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DART AEROSPACE LTD.



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 919310

Date: 23-Dec-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Job: 26631 Line: 6 PO: POHB045433		
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>DEC 23 2019</u> Certified Signature: <u></u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. Made in Canada.			

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DART AEROSPACE LTD.